



Computer Automated Manufacturing

Cornelius T. Leondes



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CAD/CAM M. Groover,E. Zimmers,1983-12-01 In this book the authors examine interactive computer graphics and its use in design industrial robots computer control of manufacturing processes computer integrated production control automated inspections and flexible manufacturing systems They also discuss the implementation of turnkey CAD CAM systems

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O'Grady,2012-12-06 Master production scheduling II 60 On line scheduling 65 Specific data requirements 69 Mailbox approaches 70 Conclusion 72 Chapter 7 Cell Level Control 75 Introduction 75 CCS classification 77 What is a cell 78 CCS operational modes 80 Conclusion 86 Chapter 8 Equipment Level Control 89 Introduction 89 What is meant by equipment 90 Equipment level control structure 92 Conclusion 94 Chapter 9 Conclusion and Future Trends 95 Overall production planning and control functions 98 Future trends 100 Conclusion 102 Appendix I Master Production Scheduling II 103 References 107 Index 109 Preface This book is intended as an introduction to production planning and control of automated manufacturing systems As such it links together two diverse fields of interest in the area of production planning and control there is a large body of work completed in analytical models computer structures and overall systems equally for the hardware and detailed control aspects of the equipment used for example NC machines robots etc comprehensive studies have also been completed To cover each area fully would result in a work of several volumes Instead this book stresses the important elements of both areas that are vital to effective production planning and control of the whole automated manufacturing system

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