



# Desert Surgeon

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web  $pt$   $r_{max}$  at jis 82 sum of height of the largest profile peak height  $rp$  and the largest profile valley  $rv$  within an evaluation length  $rt$   $pt$   $wt$   $max$   $r_{pi}$   $max$   $r_{vi}$   $rz$  jis ten point height of roughness profile  $rz$  at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an  $rz$  value to a roughness grade is not possible due to the conversion interval in this  $rz$  ra calculator the input  $rz$  value is first converted to the average value of the  $ra$  interval and the  $n$  class is determined based on this value

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web  $r_{max}$  vertical distance from highest peak to lowest valley  $r_{max}$  is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as  $ra$  that rely on averages  $rz$  preferred by many europeans  $rz$  is often preferred to  $ra$  in europe and particularly germany

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web  $r$   $z$   $m$   $i$   $n$   $3$   $8$   $r$   $a$   $0$   $95$   $r$   $z$   $m$   $a$   $x$   $14$   $5$   $r$   $a$   $0$   $75$  converting between  $ra$  and  $rz$  is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher  $r$   $a$   $r$   $z$  values

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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