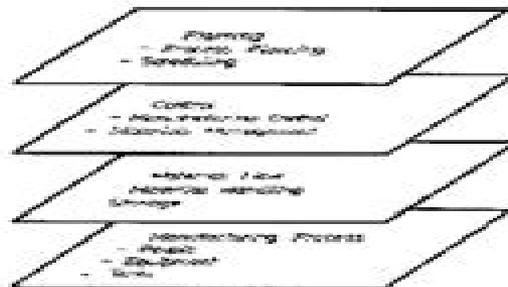


# Introduction to Computer Integrated Manufacturing (CIM)

1. Flexible Manufacturing System (FMS)
2. Variable Mission Mfg. (VMM)
3. Computerized Mfg. System (CMS)

## Four-Plan Concept of Manufacturing



## CIM System discussed:

- Computer Numerical Control (CNC)
- Direct Numerical Control (DNC)
- Computer Process Control
- Computer Integrated Production Management
- Automated Inspection Methods
- Industrial Robots etc.

## A CIM System consists of the following basic components:

- I. Machine tools and related equipment
- II. Material Handling System (MHS)
- III. Computer Control System
- IV. Human factor/labor

## CIMS Benefits:

1. Increased machine utilization
2. Reduced direct and indirect labor
3. Reduce mfg. lead time
4. Lower in process inventory
5. Scheduling flexibility
6. etc.

# Computer Integrated Manufacturing An Introduction

**R Barnett**



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